FORM: 1006

WORKORDER:

2402583663

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINIUM ALLOYS PRODUCT DESIGNATION

2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSION POTENTIAL MAY BE PRESENT WHEN: DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION-PROOF VENTILATION. KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNGDISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD; OVER TIME CBDAND CANCER CAN BE FATAL, TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, ANDZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN, TEETH, AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TOMANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE, SCARRING OF THELUNGS AND REPRODUCTIVE HARM IN MALES. TARGET ORGAN IS PRIMARILY THE LUNG, BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER. CHRONICOVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS. CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS. OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUSMEMBRANES OF THE EYES, NOSE, AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACTAND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THEINSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

- * If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.
- * The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.
- * Aluminum, in solid form and as contained in finished products presents no special health risk.
- * Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO. 300-1056

ISSUED 10/01/2008



46544



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD MI

48086

COPPER&BR

N68205 4075

INCLUSION

SERIAL#: 20130422N68205

PAGE 1 OF

CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. 5400175333 110-512983 ALLOY TEMPER GAUGE WIDTH 7075 00 T651 2,28000 60.500 144.500 ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL CUSTOMER SPECIFICATION AMS-00-A-250/12 PART NUMBER B/L NUMBER DATE SHIPPED ALFLR01001 04/22/13 N68200 WEIGHT SHIPPED NO. OF PIECES GOVT. CONTRACT NO. 8,420 4

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

CERTIFICATION

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felly

LOT NUMBER	TEST	NO. OF	· ULTIMATE	STRENG	TH K.S.I.	Т	YIELD	STRE	NGTH K.S.	ıl. ·	T	ELONGAT	ION %		COND	§ Ţ	ACS
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P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402583662

CstAr

CstOr 250159

Wgt.: 289.000 LB Date 07/13/2013

John Bembetts





CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES 1015 SAINT JEROME STREET MISHAWAKA IN

46544

COPPER & BRASS SALES P.O. BOX 5116 SOUTHFIELD

48086

COPPER&BR N68205 4075 INCLUSION SERIAL#: 20130422N68205 CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. 5400175333 110-512983 ALLOY TEMPER GAUGE WIDTH LENGTH 7075 0.0 T651 2.28000 60.500 144.500 ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL CUSTOMER SPECIFICATION AMS-QQ-A-250/12 PART NUMBER B/L NUMBER DATE SHIPPED ALFLR01001 N68200 04/22/13 WEIGHT SHIPPED NO. OF PIECES GOVT, CONTRACT NO. 8,420 4

CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

PAGE

2 OF

Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA

LOT	TEST DIRECTION	NO. OF TESTS	ULTIMA	ATE STRE	NGTH K.S.I.		YIELD	STRENG	TH K.S.I.		ELONGA	TION %		OND	8 IA	ACS
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402583662

CstAr

Wgt.: 289.000 LB

CstOr 250159

Date 07/13/2013

John Bembett

FORM: 1006

WORKORDER:

COPPER AND BRASS SALES 2402583662

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7

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- * The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.
- * Aluminum, in solid form and as contained in finished products presents no special health risk.
- * Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO. 300-1056

ISSUED 10/01/2008

BULL OF No: PEC 832488 Ship From: Ship Date 19Jul13 at 12:38 From PFW THYSSENKRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD Via VIM TRANSFER CONCORD, ONTARIO L4K 5C6 FOB CONCORD Tel: 905 669 9444 Fax: 905-738-9033 Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Ship To: DART AEROSPACE Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 HAWKESBURY, ON K6A 1K7 BILL OF LADING 1) Our Order PEC-586090- 6 Your PO # 20531 ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" Quantity Heat Number Tag No 13061491A 199684 PCS Wt LBS 13061491A 12 FT 57 PCS Tags LBS TOTAL: 1 57 Heat Number *** Chemical Analysis *** 13061491A MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** BACK ORDER FROM OUR PREVIOUS B/L# 832058 A JUINDREAURE NINT Neckly 18 TOTAL OF 1 BDL GR.W. 67 LBS Page: 1Continued TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE . RAPPORTÉES IMMÉDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

M26 351

BILL OF LADING
Ship From:
THYSSENKRUPP MATERIALS NA
Probi

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

A D I N G
Ship Date 19Jul13 at 12:38 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)

DART AEROSPACE

BILL OF LADING

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT:
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" PART NO. DART AEROSPACE

PO/Rel 20531

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-832488-001

EXTRUDEX III ALUMINUM

411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

MILL TEST ASTM B221-12

PART DESCRIPTION CERTIFICATION	3 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	
	TER PART NUMBER	1 SO DESCRIPTION
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	CERTIF	T6511 FORBES DODWELL	657 7/11/2013 15
MILL TEST ASTM B221-12	CERTIFICATION	MADE IN CANADA	158955 — 12 290869

MANIFEST NO.

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specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

BILL OF LADING No: PEC 832325 Ship Date 17Jul13 at 14:31 From PFW Ship From: THYSSENKRUPP MATERIALS NA Probill Via VIM TRANSFER 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033 FOB CONCORD Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING 1) Our Order PEC-586334- 1 Your PO # 20536 MTR Part # CUT FROM PLATE ASTM B209 Rel # ALUMINUM PLATE 7075-T651 .375" THICK X 3.0000" X 144.5000" Quantity PCS X CN 3.01 SFT 1 X Heat Number Tag No 559802A4 199423 Wt LBS 559802A4 2) Our Order PEC-586334- 2 Your PO # 20536 Part' # CUT FROM PLATE ASTM B209 Rel # ALUMINUM PLATE 7075-T651 .375" THICK X 8.0000" X 144.5000"

Heat Number Tag No
559802A4 199424 Quantity PCS 16.06 SFT 2 3) Our Order PEC-586334- 3 Your PO # 20536 ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9 1.50" X 144.0000" 4) Our Order PEC-586334- 4 Your PO # 20536 Part # CUT FROM PLATE ASTM B209 Rel # ALUMINUM PLATE 7075-T651 1.50" THICK X 8.5000" X 144.5000" Quantity PCS Heat Number Tag No horship 388201 199427 8.53 SFT Page: 1Continued TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

DATE

RECUEN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

VQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

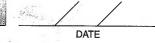
BILL OF LADING No: PEC 832325 Ship Date 17Jul13 at 14:31 From PFW THYSSENKRUPP MATERIALS NA Probill Via VIM TRANSFER 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033 CONCORD FOB PREPAID Frt Route 0- 0 Manifest Trailer Vhcle Slp STAN IVERS (905-532-1350) Sold To: (20115) Ship To: DART AEROSPACE DART AEROSPACE BILL OF LADING 5) Our Order PEC-586334- 5 Your PO # 20536 Part # CUT FROM PLATE ASTM B209 Rel # ALUMINUM PLATE 7075-T651 2.250" THICK X 2.7500" X 144.5000"

Heat Number Tag No
383331 567110 Wt LBS Quantity 8.29 SFT 6) Our Order PEC-586334- 6 Your PO # 20536 Part # CUT FROM PLATE ASTM B209 Rel # ALUMINUM PLATE 7075-T651 4.00" THICK X 4.5000" X 144.5000" 4.5000" X 144.5000"

Heat Number Tag No Quantity
401831 199428 4.52 SFT 401831 4.52 SFT 7) Our Order PEC-586334- 7 Your PO # 20536 ALUMINUM PLATE 7075-T651 .375" THICK X 5.0000" X 144.5000"

Heat Number Tag No Quantity 15.05 SFT 199429 559802A4 8) Our Order PEC-586334- 8 Your PO # 20536 ALUMINUM SQUARE BAR 7075-T651 1.00" X 144.0000" Heat Number Tag No Quantity MA20131200 199430 12 FT PCS Tags LBS TOTAL: 13 8 1000 Heat Number *** Chemical Analysis *** 388201 559802A4 MA20126120 Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



BILL OF

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

LADING No: PEC 832325 Ship Date 17Jul13 at 14:31 From PFW Probill Via VIM TRANSFER CONCORD FOB PREPAID Frt. 0- 0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE

BILL OF LADING

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL OF 1 TUBES, 2 BDLS GR.W. 1021 LBS

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER:

DATE

Purchase Order Receipt Listing

Friday, July 19, 2013 11:21:39 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20536 Receipt Dates from 7/19/2013 to 7/19/2013 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID All Line Item Types

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	JR 1.00	1.000X1.0		AR 4.000'	4.000X4.5		7075-T6 BAR 2.250' f X 2.750"	M7075T6B2.250X02. f 750		7075-T6 BAR 1.500' f X 8.500"	M7075T6B1.500X8.5 f		AR 0.375"	M7075T6B0.375X8.0 f		7075-T6 BAR 0.375" f X 3.000"	M7075T6B0.375X3.0 f	Thyssenl	1/	/
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	12	7/23			7/23		36	7/23		г.	7/23		2	7/23		-	7/2:	C.	Required Qty	Require
	12.0000	7/23/2013		12.0000	7/23/2013		36.0000	7/23/2013		12.0000	3/2013		24.0000	7/23/2013		12.0000	7/23/2013			Data
	DESJ02	7/19/2013		DESJ02	7/19/2013		DESJ02	7/19/2013		DESJ02	7/23/2013 7/19/2013		DESJ02	7/19/2013		DESJ02	7/19/2013		Date/ Recv Emp	Dany
												7								
		12.0000			12.0400			36.1250			12.0400			24.0800			12.0400		Qty (PO U/M)	Dan
	\$105.54	\$8.79		\$1,101.83	\$91.51		\$1,139.20	\$31.53		\$810.42	\$67.31		\$467.44	\$19.41		\$157.40	\$13.07		Recy Value	Coat Bas II-a
	0.0000	0.0000		0.0000	0.0000	*	0.0000	0.0000		0.0000	0.0000		0.0000	0.0000		0.0000	0.0000		Rejected Qty Rejected Qty (PO U/M)	
		0		0	0		0	0		0	0		0	0		0	0		MRB Reject Qty	
																.4	*			
		\$105.54			\$1,101.83	1		\$1,139.20	*		\$810.42			\$467.44			\$157.40		Book Amt	

Page 1 of 2

VendorID\Vendor Name

VC-COP001

COP001 Thyssenkrupp Materials CA Ltd M7075T6B5.000X0.3 f

7/23/2013 7/19/2013

36.1250

\$12.28

0.0000

\$443.66

36.0000

DESJ02

\$443.66

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Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:

Total Balance Due Quantity:

Total Receipt Value:

\$4,225.50 . 0.0000

0.0000

144.4500 0.0000

PO20536

CAD

No.

7075-T6 BAR 5.000" f X 0.375"

m126390

Purchase Order ID/ Curr Type

Line Nbr/ Insp Req

Project ID Reference/ Description/ Cert Std

PO U/M / Stock U/M

Required Date Required Qty

Recv Date/ Recv Emp

Recv Qty (PO U/M)

Cost Per Unit/ Recv Value

Inspected Qty/ MRB Qty/
Rejected Qty MRB Reject
(PO U/M) Qty

Book Amt

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